



**Dynamic Transducers and Systems**

21592 Marilla St. • Chatsworth, CA 91311 • Phone 818-700-7818

www.dytran.com • e-mail: info@dytran.com

OG3256AT  
02-08-08  
Rev B ECN 5060  
REV C ECN 8600 05/09/12  
REV D ECN 11835 05/22/15

## **OPERATING GUIDE**

### **SERIES 3256AT**

**IEPE ACCELEROMETERS, 10, 20, 50, 100, 200 & 500 mV/g**

**TOP CONNECTOR, HERMETICALLY SEALED**

**WITH IEEE 1451.4 COMPATIBLE**

**TRANSDUCER ELECTRONIC DATA SHEET (TEDS) FUNCTION**

#### **NOTE:**

Series 3256AT features hermetically sealed construction and a robust electrically grounded housing.

Hermeticity is obtained by all-welded construction and glass-to-metal sealed connector. Case material is titanium.

#### **This guide contains:**

- 1) Operating instructions, Series 3256AT.
- 2) Outline/installation drawing, Series 3256AT
- 3) Specifications, Series 3256AT

**NOTE: IEPE** is an acronym for Integrated Electronics Piezoelectric types of low impedance voltage mode sensors with built-in amplifiers operating from constant current sources over two wires. **IEPE** instruments are compatible with other comparable systems labeled **LIVM™**.

## OPERATING INSTRUCTIONS MODEL SERIES 3256AT

### LIVM ACCELEROMETER with TEDS

#### INTRODUCTION

The Dytran Model Series 3256AT consists of five top connector accelerometers, differing only in sensitivity. The 3256A1T is 10 mV/g, 3256A2T is 100 mV/g, 3256A3T is 500 mV/g, 3256A4T is 20 mV/g and 3256A5T is 50 mV/g .

The "T" designation denotes the inclusion of the IEEE 1451.4 Transducer Electronic Data Sheet or "TEDS" function. This function allows the user to query each sensor in a large array of sensors, say, in a large field test, as to model number, serial number, sensitivity and other attributes using a TEDS compatible signal conditioner/data acquisition system.

These accelerometers features IEPE (Integrated Electronics Piezoelectric) operation. The self generating seismic element, utilizing piezoceramic crystals in planar shear mode, convert acceleration to an analogous electrostatic charge mode signal. This very high impedance signal is fed to the gate of a tiny on-board IC JFET charge amplifier which drops the output impedance level ten orders of magnitude allowing this instrument to drive long cables without appreciable effect on sensitivity and frequency response.

Simple constant current type power units supply power to operate the integral charge amplifier and separate the signal from the DC bias of the internal amplifier. Coaxial cables or even twisted pair wire may be used to connect accelerometer to power units. Power and signal are conducted over the same two-wire cable.

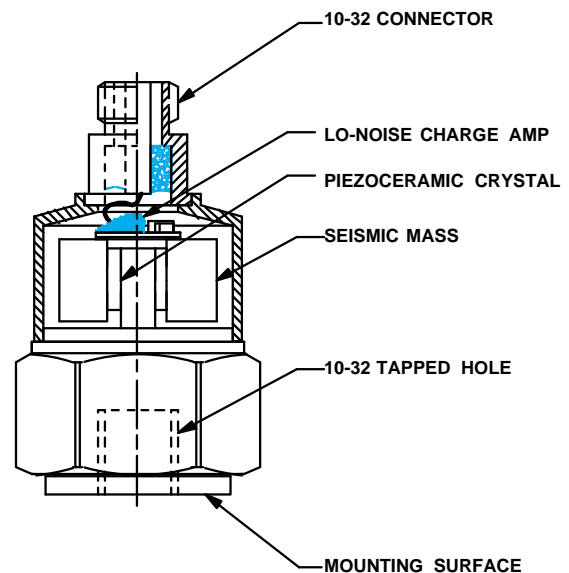
Model series 3256AT also features signal ground isolation from the mounting surface to avoid annoying ground loops and hermetic sealing for normal operation in moist and dirty environments.

#### DESCRIPTION

Figure 1, following, is a representative cross section of series 3256AT.

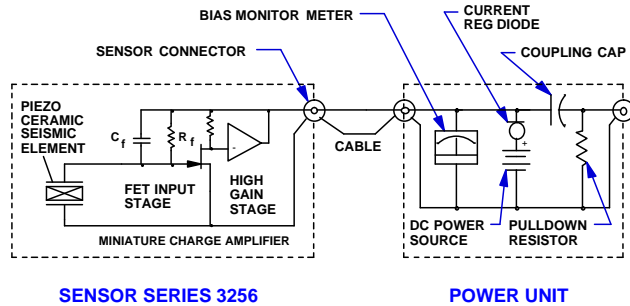
The seismic masses, made from a very dense tungsten alloy, and are tightly preloaded against the ceramic crystals by means of a special preload screw, under hundreds of pounds of force. This is so there is absolutely no relative motion between mass, crystals and base keeping the non-linearity low and the natural frequency high.

The force from acceleration (vibration or shock) acting upon the mounting base, is transferred to the seismic mass through the crystals, stressing the crystals in shear mode and producing an electrostatic charge signal analogous to the input acceleration. This charge is impressed across the gate of the JFET IC charge amplifier.



**Figure 1-Cross section, series 3256A**

Because the IC is a 2-wire IEPE charge amplifier, the dynamic voltage signal is impressed across the sensor connector which is the same point into which the constant current from the power unit is applied. (See Figure 2 below)



**Figure 2-Electro-mechanical schematic, accelerometer and power unit system.**

When constant current from the IEPE power unit is applied to the accelerometer amplifier input terminal, the amplifier "turns on" at approx. +10 Volts DC quiescent bias level. When the accelerometer senses acceleration, the resultant signal is superimposed upon this bias voltage.

In the power unit, in its simplest form, a capacitor blocks the DC bias and allows the dynamic signal voltage to be separated and brought out to an "output" jack on the power unit. At this point the signal may be connected directly to almost any type of readout instrument such as DVM's, oscilloscopes, data collectors, spectrum analyzers, etc. The approximate 100 Ohm output impedance of the signal allows the driving of long cables without adverse effects on sensitivity or frequency response.

Referring to figure 2, the feedback resistor  $R_f$  in conjunction with feedback capacitance  $C_f$ , forms a first order high-pass filter which sets the low frequency response of the accelerometer in accordance with the following equation:

$$f_{-3dB} = \frac{.16}{R_f C_f} \quad (\text{eq.1})$$

where:

$f_{-3dB}$  = lower -3dB frequency (Hz)

$R_f$  = resistance value R (Ohms)

$C_f$  = total feedback capacitance C (Farads)

RC = discharge time constant TC (Seconds)

Equation 1 above, defines the frequency at which the accelerometer sensitivity will be 3dB down when compared to the reference sensitivity measured at 100 Hz.

The discharge time constant for all Models is 0.5 to 1.5 seconds yielding a lower -3dB frequency of 0.3 Hz, from equation 1.

As rule of thumb, the lower -5% frequency is three times the -3dB frequency or 1 Hz.

## INSTALLATION

(Refer to Outline/Installation drawing 127-3256AT) To install Model 3256AT, is necessary to prepare (or find) a flat mounting area of approximately 0.5 inch diameter. Ideally, the mounting surface should be flat to .001 in. TIR. The flat mounting surface ensures intimate contact between accelerometer base and mounting surface for best high frequency transmissibility, thus accuracy.

At the center of the mounting area, drill and tap a 10-32 mounting port in accordance with instructions on drawing 127-3256AT. Clean the area to remove all traces of machining chips, burrs, etc.

Next, thread the Mod. 6200 mounting stud into the base of the 3256AT. The stud should enter easily and thread in up to the raised collar of the stud by hand. This collar prevents the stud from bottoming inside the tapped hole in the 3256AT where it could possibly cause stresses in the base structure which could, in turn, cause anomalous behavior of the accelerometer at higher frequencies.

After seating the stud, spread a light coating of silicone grease, or other lubricant, on either of the mating surfaces and thread the accelerometer/stud combination into the tapped hole by hand, until the accelerometer base seats against the mounting surface. Check to see that the mating surfaces are meeting properly, i.e., that they are meeting flush and that there is not an angle formed between the two surfaces indicating that they are not co-planar. If this condition is observed, torquing the accelerometer down will strain the base causing possible poor frequency response and even erroneous reference sensitivity. Inspect the perpendicularity of the tapped hole.

If the hand tight meeting between the two surfaces is satisfactory, torque the 3256AT to the mating surface with 15 to 20 lb-inches of torque, preferably measuring the torque with a torque wrench torquing on the hex surface only.

Proper torque will ensure the best high frequency performance from the instrument as well as repeatability of sensitivity when mounting and remounting. Too much torque could damage the ground isolation base.

Connect the cable (typically Models 6010AXX or 6011AXX) to the accelerometer snugging up the threaded lock ring tightly by hand.

**NOTE:** Do not use a pliers or vise grips on the knurled lock ring. This could damage the connector of the 3256AT and/or the cable connector.

To avoid stressing the cables which could lead to early failure, especially under larger excursions of the test object, it is good practice to tie the cable down to a fixed surface near the mounting area at a point approximately one inch from the accelerometer.

If there is excessive motion between the accelerometer and the nearest tie point, allow a strain loop of cable to let relative motion occur without stressing the cable.

Connect the other end of the cable to the "Sensor" jack of the Dytran power unit (Models 4102, 4103, 4110, 4114, etc.) and switch the power on.

Observe the monitor voltmeter located at the front panel of each of the power units. If the meter reads in the mid-scale region, (labeled "Normal"), this tells you that the cables, accelerometer and power unit are functioning normally and you should be able to proceed with the measurement.

Check for shorts in the cables and connectors if the meter reads in the "Short" region. Check for open cables or connections if the meter reads in the "Open" area. In this manner, the meter becomes a trouble shooting tool for the measurement system.

## HIGH FREQUENCY RESPONSE

All piezoelectric accelerometers are basically rigid spring mass systems, i.e., second order systems with essentially zero damping. As a result, these instruments will exhibit a rising characteristic as the resonant frequency is approached. A filter incorporated into Model 3256AT compensates for this rise.

The frequency at which the sensitivity may increase or decrease by 5% is approximately 10,000 Hz, the frequency to which the 3256AT series is calibrated. The accelerometer is usable above this frequency but to use it above 10,000 Hz, it must be calibrated at the specific frequencies of intended use because sensitivity deviations will increase drastically as you greatly exceed this high frequency calibration limit. Consult the factory for special calibrations required above 10kHz.

## CAUTIONS

1) Do not store or use the 3256AT above 250 degrees F. To do so can damage the IC amplifier.

2) Do not allow cables to vibrate unrestrained. This will eventually destroy the cable and could lead to system inaccuracies.

4) Avoid dropping or striking the accelerometer, especially against rigid materials such as concrete and metals. While Model 3256AT is protected against shock induced overloads, the very high overloads induced by dropping can do permanent damage to the IC amplifier or to the mechanical structure of the accelerometer. This type of damage is not covered by the warranty.

## MAINTENANCE AND REPAIR

The welded construction of the series 3256AT precludes field repair.

Should the electrical connector become contaminated with moisture, oil, grease, etc., the entire instrument may be immersed in degreasing solvents to remove the contaminants. After degreasing, place the instrument in a 200°F to 250°F oven for one hour to remove all traces of the solvent.

Should a problem be encountered with the operation of the instrument, contact the factory for trouble shooting advice. Often our service engineers may point out something which may have been overlooked and which may save the expense and time of returning the 3256AT to the factory.

If the instrument must be returned, the service department will issue you a **Returned Materials Authorization (RMA)** number to aid in tracking the repair through the system. Do not send the instrument back without first obtaining an RMA number. At this time you will be advised of the preferred shipping method.

A short note describing the problem, included with the returned instrument, will aid in trouble shooting at the factory and will be appreciated.

We will not proceed with a non-warranty repair without first calling to notify you of the expected charges. There is no charge for evaluation of the unit.