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## **OPERATING GUIDE**

### **MODEL 3035M18**

### **HIGH SENSITIVITY ULTRA-MINIATURE, HERMETICALLY SEALED**

### **IEPE ACCELEROMETER**

#### **NOTE:**

Model 3035M18 features very low mass and hermetically sealed construction. Hermeticity is obtained by all-welded construction and a glass-to-metal sealed connector. Electrical connections are via a transverse mounted 5-44 coaxial connector.

This guide contains:

- 1) Operating instructions, Model 3035M18.
- 2) Outline/installation drawing, 127-3035M18
- 3) Specifications, Model 3035M18
- 4) Paper, "Low Impedance Voltage Mode (LIVM) Theory and Operation

**NOTE: IEPE** is an acronym for Integrated Electronics Piezoelectric types of low impedance voltage mode sensors with built-in amplifiers operating from constant current sources over two wires. **IEPE** instruments are compatible with other comparable systems labeled **LIVM™**.

# OPERATING INSTRUCTIONS MODEL 3035M18 MINIATURE IEPE ACCELEROMETER

## INTRODUCTION

The Dytran Model 3035M18 accelerometer series features **Low Impedance Voltage Mode (LIVM)** operation and small size, weighing only 2.5 grams. LIVM operation means that this instrument functions via a single coaxial cable, signal and input power sharing the same cable.

The self-generating planar shear mode seismic element, utilizing piezoceramic crystalline materials, converts input acceleration (vibration and shock) to an analogous charge signal. This very high impedance signal is fed to the gate of a tiny on-board IC MOSFET charge amplifier which drops the output impedance level ten orders of magnitude allowing this instrument to drive long cables without appreciable effect on sensitivity and frequency response.

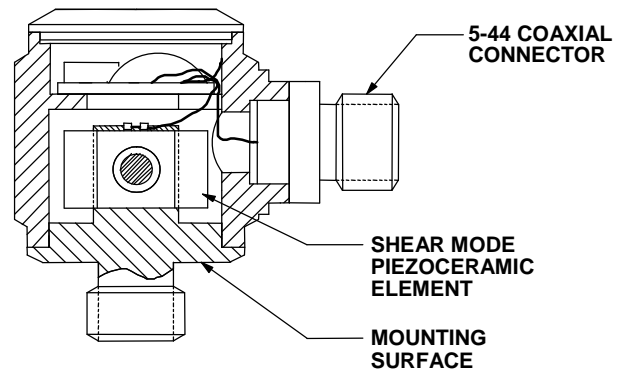
Simple constant current type LIVM power units supply power to operate the integral IC and separate the signal from the DC bias of the internal amplifier. Coaxial cables or even twisted pair wire may be used to connect accelerometer to power units.

Model 3035M18 also features hermetic sealed construction for normal operation in moist and dirty environments. The nominal sensitivity is 10 mV/g.

## DESCRIPTION

Figure 1, following, is a representative cross section of Model 3035M18.

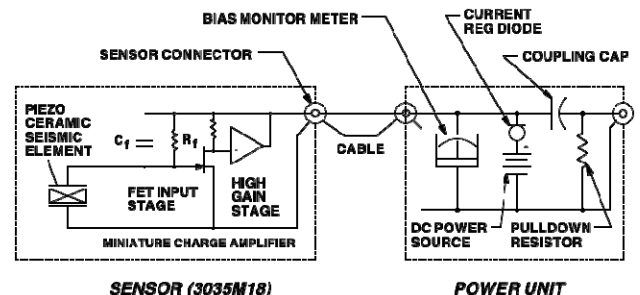
The seismic masses, made from a very dense tungsten alloy, are tightly preloaded against the piezoceramic crystals by means of a special preload screw under very high compressive force. This is so there is absolutely no relative motion between mass, crystals and base keeping the non-linearity low and the natural frequency high.



**Figure 1**  
**Cross section, Model 3035M18**

The force from acceleration (vibration or shock) acting upon the mounting base is transferred to the seismic mass through the crystals, stressing the crystals in shear mode and producing an electrostatic charge exactly analogous to the input acceleration. This dynamic charge is impressed across the gate of the MOSFET IC charge amplifier.

The IC amplifier is a miniature charge amplifier operating over 2 conductors and it converts the electrostatic charge generated by the shear mode element into a low impedance voltage that is able to drive long cables directly (see Figure 2 below).



**Figure 2**  
**Electro-mechanical schematic,  
accelerometer and power unit system.**

When constant current from the LIVM power unit is applied to the accelerometer amplifier input terminal, the amplifier "turns on" (self biases) at approx. +12 Volts DC quiescent bias level. When the accelerometer senses acceleration, the resultant dynamic signal is superimposed upon this bias voltage.

In the power unit, in its simplest form, a capacitor blocks the DC bias and allows the dynamic signal voltage to be separated and brought out to an "output" jack on the power unit. At this point the signal may be connected directly to almost any type of readout instrument such as DVM's, oscilloscopes, data collectors, spectrum analyzers, etc. The approximate 100 Ohm output impedance of the signal allows the driving of long cables without adverse effects on sensitivity or frequency response.

Referring to figure 2, the feedback resistor  $R_f$  serves to bias the gate of the IC to its proper operating point and it also, in conjunction with feedback capacitance  $C_f$ , forms a first order high-pass filter which sets the low frequency response of the accelerometer in accordance with the following equation:

$$f_{-3db} = \frac{.16}{RC} \quad (\text{eq.1})$$

where:

$f_{-3db}$  = lower -3db frequency (Hz)

$R$  = resistance value  $R_f$  (Ohms)

$C$  = total feedback capacitance  $C_f$  (Farads)

$RC$  = discharge time constant  $TC$  (Seconds)

Equation 1 above, defines the low frequency at which the accelerometer sensitivity will be 3db down when compared to the reference sensitivity measured at 100 Hz.

The discharge time constant for Model 3035M18 is 0.5 Sec. yielding a lower -3db frequency of 0.32 Hz, from equation 1.

As rule of thumb, the lower -5% frequency is three times the -3db frequency or  $3 \times .32 = 0.96$  Hz.

## INSTALLATION, 3035B1

(Refer to Outline/Installation drawing 127-3035M18) To install Model 3035M18, is necessary to prepare (or find) a flat mounting area of at least 1/4 inch diameter ( $\varnothing.250$ ). Ideally, the mounting surface should be flat to .001 in. TIR. The flat mounting surface ensures intimate contact between accelerometer base and mounting surface for best high frequency transmissibility, thus accuracy.

At the center of the mounting area, drill and tap a M3 X 0.5 mounting port in accordance with instructions on drawing 127-3035M18. Clean the area to remove all traces of machining chips, burrs, etc.

Next, thread the integral mounting stud of model 3035M18 into the tapped hole. The stud should enter easily and thread in up to the point where the mounting surface of the accelerometer meets the test mounting surface. Check to see that the mating surfaces are meeting properly, i.e., that they are meeting flush and that there is not an angle formed between the two surfaces indicating that they are not co-planar. If this condition is observed, torquing the accelerometer down will strain the base possibly causing poor frequency response and even erroneous reference sensitivity. Inspect the perpendicularity of the tapped hole.

After ensuring that the surfaces meet squarely, back the accelerometer out and spread a light coating of silicone grease, or other lubricant, on either of the mating surfaces and thread the accelerometer back into the tapped hole by hand, then torque the 3035M18 to the mating surface with 3 to 4 lb-inches of torque, preferably measuring the torque with a torque wrench torquing on the hex surface only.

Proper torque will ensure the best high frequency performance from the instrument as well as repeatability of sensitivity when mounting and remounting.

**Remember, the M3 X 0.5 integral stud is very small and overtightening can break it.**

Connect the cable (typically Models 6014AXX, 6024AXX or 6040AXX) to the accelerometer snugging up the threaded cable lock ring tightly by hand.

**NOTE:** Do not use a pliers or vise grips on the knurled lock ring. This could damage the connector of the 3035M18 and/or the cable connector.

To avoid stressing the cables which could lead to early failure, especially under larger excursions of the test object, it is good practice to tie the cable down to a fixed surface near the mounting area at a point approximately one inch from the accelerometer.

If there is excessive motion between the accelerometer and the nearest tie point, allow a strain loop of cable to let relative motion occur without stressing the cable.

Connect the other end of the cable to the "Sensor" jack of the Dytran power unit (Models 4102, 4120, 4110, 4114, etc.) and switch the power on.

Observe the monitor voltmeter located at the front panel of each of the power units. If the meter reads in the mid-scale region, (labeled "Normal"), this tells you that the cables, accelerometer and power unit are functioning normally and you should be able to proceed with the measurement.

Check for shorts in the cables and connectors if the meter reads in the "Short" region. Check for open cables or connections if the meter reads in the "Open" area. In this manner, the meter becomes a trouble shooting tool for the measurement system.

Consult the guide "Low Impedance Voltage Mode (LIVM) Theory and Operation", included with this manual, for a more complete guide to using the fault monitor meter as a trouble shooting tool.

## HIGH FREQUENCY RESPONSE

All piezoelectric accelerometers are basically rigid spring mass systems, i.e., second order mechanical systems with essentially zero damping. As a result, these instruments will exhibit a rising characteristic as the resonant frequency is approached. A filter incorporated into Model 3035M18 compensates for this rise to extend the useable frequency range of this unit.

The upper frequency at which the sensitivity may increase or decrease by 5% is approximately 10,000 Hz, the frequency to which the 3035M18 is calibrated. The accelerometer is usable above this frequency but to use it above 10,000 Hz, it must be calibrated at the specific frequencies of intended use because sensitivity deviations will increase drastically as you greatly exceed this high frequency calibration limit. Consult the factory for special calibrations required above 10kHz.

## CAUTIONS

- Do not store or use the accelerometer above 300°F. To do so can damage the IC amplifier.
- Do not allow cables to vibrate unrestrained. This will eventually destroy the cable and could lead to system inaccuracies.
- If the accelerometer is to be used in rapidly changing thermal environments, call the factory to ask about our thermal insulating boots.

- Avoid dropping or striking the accelerometer, especially against rigid materials such as concrete and metals. While accelerometer is intrinsically protected against shock induced overloads, the very high overloads induced by dropping can do permanent damage to the MOSFET amplifier or to the mechanical structure of the accelerometer. This type of damage is not covered by the warranty.

## MAINTENANCE AND REPAIR

The welded construction of Model 3035M18 precludes field repair.

Should the mounting surface become distorted, nicked and otherwise distressed, so as to make operation suspect, return the instrument to the factory for repair. We can take very fine machine cuts off the mounting surface to restore the flatness to original specifications.

Should the electrical connector become contaminated with moisture, oil, grease, etc., the entire instrument may be immersed in degreasing solvents to remove the contaminants. After degreasing, place the instrument in a 200 to 300 degree F oven for one hour to remove all traces of the solvent.

Should a problem be encountered with the operation of the instrument, contact the factory for trouble shooting advice. Often our service engineers may point out something which may have been overlooked and which may save the expense and time of returning the 3035M18 to the factory.

If the instrument must be returned, the service department will issue you a **Returned Materials Authorization (RMA)** number to aid in tracking the repair through the system. Do not send the instrument back without first obtaining an RMA number. At this time you will be advised of the preferred shipping method.

A short note describing the problem, included with the returned instrument, will aid in trouble shooting at the factory and will be appreciated.

We will not proceed with a non-warranty repair without first calling to notify you of the expected charges. There is no charge for evaluation of the unit.