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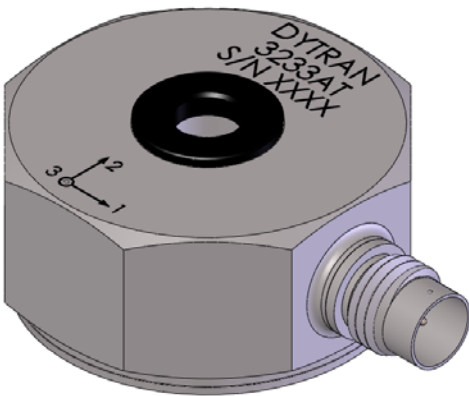
OPERATING GUIDE

MODEL 3233AT HIGH-SENSITIVITY TRIAXIAL LIVM™ ACCELEROMETER

WITH SINGLE 4-PIN CONNECTOR,

HERMETICALLY SEALED AND CASE ISOLATED

TRANSDUCER ELECTRONIC DATA SHEET (TEDS) FUNCTION



Model 3233AT is a high sensitivity, Low Impedance Voltage Mode (LIVM)™ triaxial accelerometer featuring a single, transverse mounted, 4-pin electrical connector. The case of the Model 3233AT is connected to signal ground, but is isolated from the mounting surface. The sensitivity of each of the three orthogonal axes of Model 3233AT is nominally 1000 mV/g.

This Guide contains:

- 1) Specifications, Model 3233AT
- 2) Outline / Installation Drawing 127-3233AT
- 3) Paper, "Low Impedance Voltage Mode (LIVM) Theory and Operation"

NOTE: LIVM™ is Dytran's trademark for its line of Low Impedance Voltage Mode sensors with built-in amplifiers operating from constant current sources over two wires. LIVM instruments are compatible with all comparable systems designated IEPE.

OPERATING INSTRUCTIONS

MODEL 3233AT TRIAXIAL ACCELEROMETER

INTRODUCTION

Model 3233AT is a three-axis accelerometer using the latest in piezoelectric ceramic shear technology coupled with 2-wire internal LIVM electronics.

This instrument contains three miniature piezoelectric ceramic laminar shear mode accelerometer elements mounted to a single support and welded into a titanium case. The three elements are mounted orthogonally to each other so that they can measure the complete motion of a point.

The "T" designation denotes the inclusion of the IEEE 1451.4 Transducer Electronic Data Sheet or "TEDS" function. This function allows the user to query each sensor in a large array of sensors, say, in a large field test, as to model number, serial number, sensitivity and other attributes using a TEDS compatible signal conditioner/data acquisition system.

Model 3233AT has a center thru-hole for mounting, and accommodates either an 8-32 or M4 socket head cap screw.

LIVM (Low Impedance Voltage Mode) design means that three miniature IC amplifiers are built into the instrument, one for each axis, to lower the impedance of the ceramic seismic elements by many orders of magnitude. This technique allows the driving of long cables without affecting sensitivity and the use of very simple constant current type power units.

DESCRIPTION

Refer to the outline/installation drawing 127-3233AT for the dimensions of Model 3233AT.

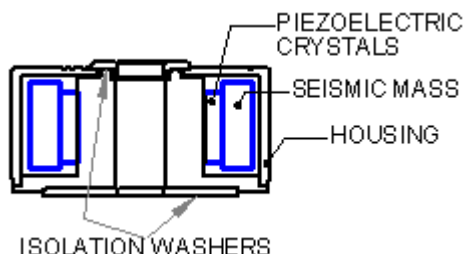


Figure 1 - Representative cross-section, 3233AT element assembly

This novel accelerometer features three modular style piezoelectric ceramic elements. Each planar shear mode element is connected to a miniature LIVM amplifier. The element assembly is mounted in a titanium case.

The electrical connections from the elements are brought out to the contacts of a four-pin connector mounted transversely to a vertical face of the case. The three signal/power connections to the elements are connected to three separate pins while the three ground returns for the elements are tied together to one common pin of the four-pin connector. The case of this instrument is connected to electrical ground.

The performance specifications and criteria for Model 3233AT are delineated on the specification sheet included with this operating guide.

INSTALLATION

Select a smooth surface approx. 0.75 in. diameter and clean off all debris and foreign matter. The selected (or prepared) mounting area should be flat to within .001 in TIR for best high frequency response.

NOTE: Before mounting, be sure to clean the mounting surface thoroughly to avoid inclusion of machining chips and other debris between mating surfaces. Intimate contact between mating surfaces is important for best performance.

Insert the mounting screw through the center of the accelerometer and torque to approximately 15 lb-in (1.7 N-m)

If a fair amount of motion is expected during the test, it is good practice to tie the cable down to a stationary point as close as possible to the accelerometer (but not closer than 1 inch) to avoid potentially damaging cable whip. You are now ready to connect the 3233AT to the power unit.

OPERATION

The Dytran power unit designed to power the Model 3233AT is the Model 4114B1. This line powered unit has a 4-pin connector jack similar to that on the 3233AT. Cable Model 6811AXX connects the 3233AT to the power unit. ('XX' is the cable length in feet)

Connect the 6811XX cable to Model 3233AT by first rotationally aligning the locating tab, then engaging the rotating threaded collar and threading the collar on, hand tight.

Connect the other end of the cable to the 4-pin connector on the power unit and tighten threaded collar hand tight. As previously noted, tie cable down within 1 inch or so of the instrument if excessive displacement of the accelerometer is expected.

Apply power to the power unit and allow several seconds for coupling capacitors to fully charge. Rotate the channel selector knob through each of the three axis positions to monitor the bias voltage of each of the three accelerometer element assemblies to check for normal operation. The bias voltage level appears on the front panel mounted voltmeter on the 4114B1.

Consult the paper, "Low Impedance Voltage Mode (LIVM) Theory and Operation", included as part of this manual, for instructions in using the bias monitoring voltmeter on the power unit as a check for normal operation and as an effective trouble shooting aid.

Although only one axis of the 3233AT may be monitored with the front panel meter on the 4114B1 at a given time, each axis is continuously outputting data at the respective output jack at all times irrespective of the position of the monitor switch. Selecting a channel for bias monitoring does not affect the signal from that channel.

Connect each of the three BNC 'Output' jacks of the power unit to the readout instrument or data collector and proceed with the measurement. The sensitivities of each of the three axes are directly in mV/g and are specified precisely in the calibration certificate supplied with each instrument.

Be sure to check the orientation of each axis with the markings on the instrument upper surface and/or the outline/installation drawing supplied with the Operating Guide. The polarity of each axis is also defined with arrows marked on the top surface of the 3233AT and again, on the outline/installation drawing 127-3233AT. The arrows indicate the direction of acceleration that results in positive output for the axis indicated. For example, the vertical axis, axis 3, produces positive-going output voltage when the accelerometer is accelerated upward, i.e., away from the mounting surface.

REMOVAL (OR UNINSTALLATION)

It is very important when removing this instrument to remember that, although it is built to be very rugged, it is a sensitive measuring instrument and as such should be treated gently when being removed from its installation.

MAINTENANCE AND REPAIR

This instrument is not field-repairable. No maintenance is required, or possible. If a problem occurs, contact the factory for help. You will be assigned a Returned Material Authorization (RMA) number should the instrument have to be returned to the factory for evaluation. A short note describing the problem will facilitate the repair procedure.

There is no charge for evaluation of the instrument and we will perform no repair work until you are notified of any charges.

It is good practice to return the instrument to the factory for recalibration from time to time with frequency of recalibration dependent on usage intensity and frequency.